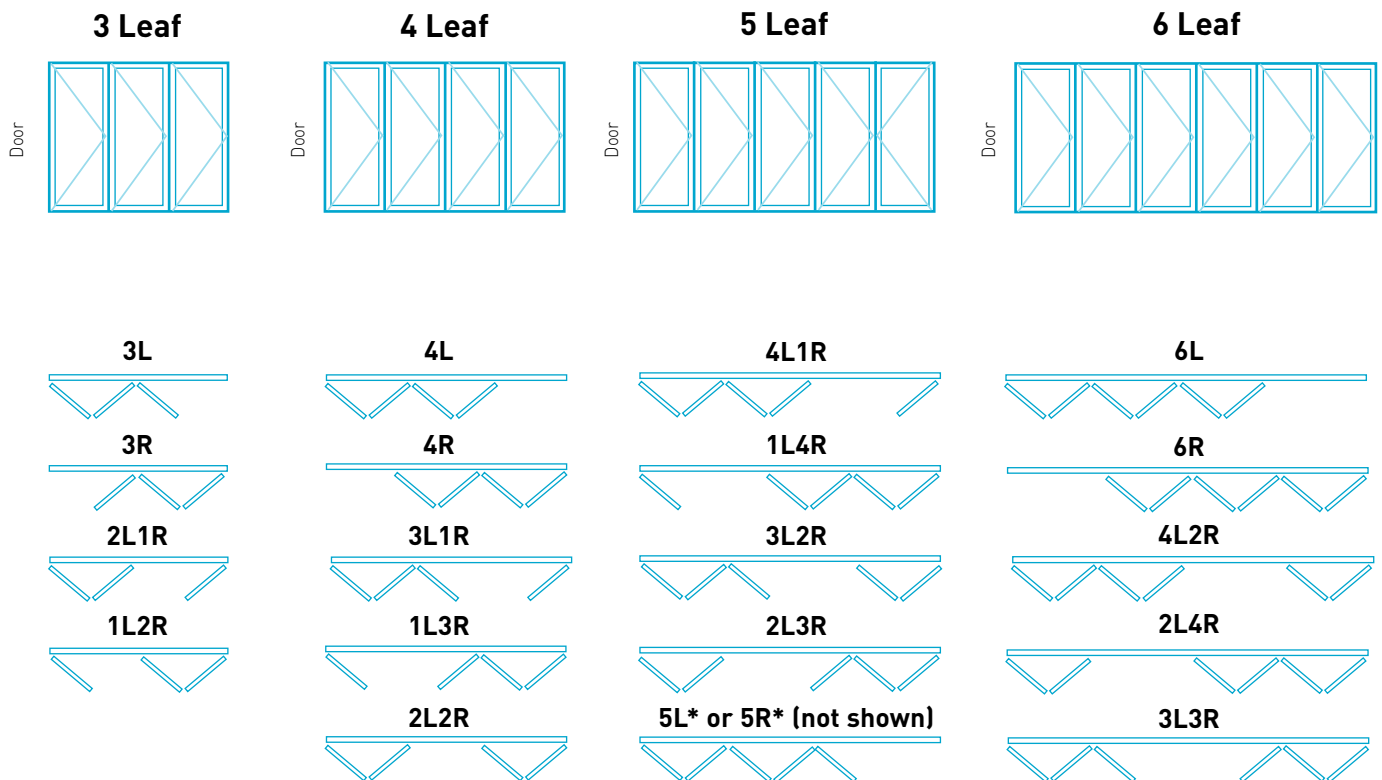


477 Series Bi-fold Door

Size Range / Configurations



*Available with the 477-220 Series **Top Hung** Bi-fold Door only.

Size Limitations (Guide only and based on N3 Housing – General wind rating)

| Product | Max. Height (mm) | Min. Width per Leaf (mm) | Max. Width per Leaf (mm) | Other |
|---|--|--------------------------|---|--|
| 477-220 Series 'Top Hung' Bi-fold Door (Note: Structural beam (by builder) required for this product. See also first note below). | 3000 | 700 | > All 3L, 3R, 5L & 5R configs – 950mm > All other configs – 1000mm | > Max. panel weight – 40 kg. |
| 477-520 Series 'Bottom Rolling' Bi-fold Door | 2550 (Max. height is dependent on leaf width) | 450 | > All 3L & 3R configs – 900mm > All other configs – 1000mm | > Max. panel weight – 80 kg. > 5L & 5R configs are not available in the 477-520 Series. |

Product Specific Notes:

- A structural overhead beam is required for 477-220 Series Bi-fold Doors. All beams are to be supplied by the builder and engineered with a maximum 3mm sag when subjected to live and dead loads.
- Bi-fold Door/Window combinations are also possible however these units are suitable for sheltered, non-exposed positions only.
- Consult your G.James representative regarding configurations greater than 5 leaves to determine the most suitable configuration for your situation.
- Internal screening is available upon request, limitations apply.