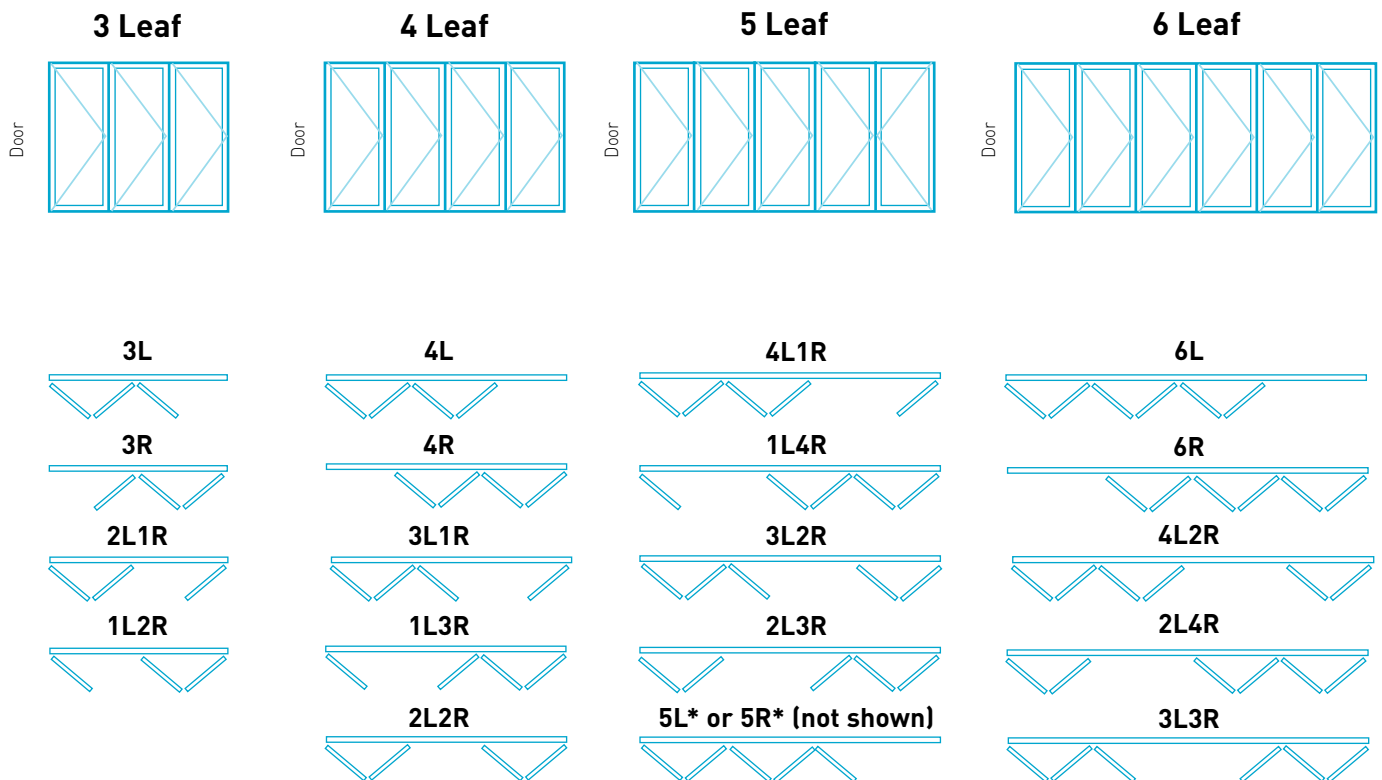


477 Series Bi-fold Door

Size Range / Configurations



*Available with the 477-220 Series **Top Hung** Bi-fold Door only.

Size Limitations (Guide only and based on N3 Housing – General wind rating)

Product	Max. Height (mm)	Min. Width per Leaf (mm)	Max. Width per Leaf (mm)	Other
477-220 Series 'Top Hung' Bi-fold Door (Note: Structural beam (by builder) required for this product. See also first note below).	3000	700	> All 3L, 3R, 5L & 5R configs – 950mm > All other configs – 1000mm	> Max. panel weight – 40 kg.
477-520 Series 'Bottom Rolling' Bi-fold Door	2550 (Max. height is dependent on leaf width)	450	> All 3L & 3R configs – 900mm > All other configs – 1000mm	> Max. panel weight – 80 kg. > 5L & 5R configs are not available in the 477-520 Series.

Product Specific Notes:

- A structural overhead beam is required for 477-220 Series Bi-fold Doors. All beams are to be supplied by the builder and engineered with a maximum 3mm sag when subjected to live and dead loads.
- Bi-fold Door/Window combinations are also possible however these units are suitable for sheltered, non-exposed positions only.
- Consult your G.James representative regarding configurations greater than 5 leaves to determine the most suitable configuration for your situation.
- Internal screening is available upon request, limitations apply.