

Powdercoat Colours

* COLORBOND® steel colour match



Black (Satin)



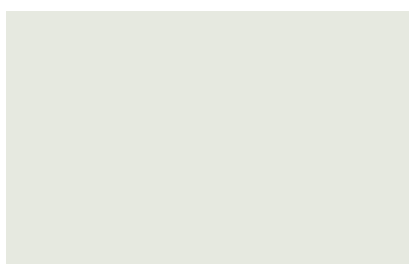
Monument (Matt) *



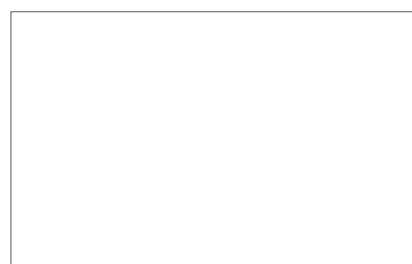
Woodland Grey (Satin) *



Ultra Silver (Gloss)



Surfmist (Matt) *



Pearl White (Gloss)



Dune (Satin) *



Paperbark (Satin) *

Anodised Finishes



Clear



Residential Bronze

Note: All Anodised Finishes are price on application. All residential anodised finishes are supplied at AA15 (film thickness) with AA20 & AA25 available upon request.

Polished Silver (internal products only) and other Bronze finishes are available – contact your G.James representative for further information.

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WARRANTY

All G.James surface finishing carries a seven (7) year warranty when used in Class 1 & 10a buildings as defined under the National Construction Code (NCC). This warranty is subject to the correct maintenance and cleaning frequency as follows and the supplementary document *G.James Cleaning Instructions – Aluminium*. The conditions of this warranty are outlined in the *G.James Product Warranty – Windows & Doors*.

QUALITY ASSURANCE

All powder coated and anodised surface finishes are applied in compliance with the Australian Standards (AS) 3715 & 1231.

CARE & MAINTENANCE

Cleaning is necessary if the fine finish of powder coated and anodised aluminium is to be preserved. Deterioration of the coating occurs mainly as a result of grime deposition and attack by contaminated moisture which in coastal and pool environments contain salt and sulphur compounds.

Deposited grime and contamination absorbs moisture like a sponge and holds it against the powder coated and anodised surfaces. This permits the attack to proceed thereby damaging the coating which cannot be restored.

FREQUENCY OF CLEANING

The frequency of cleaning is dependent on the severity of the environment. The following time periods represent a guide only:

- **Rural & Suburban Environments** - the maximum period between cleaning should never be more than six (6) months.
- **Coastal, Pool & Industrial Environments** - more frequent cleaning is necessary here with the maximum period between cleaning being no more than three (3) months.
- **Extreme Environments** (ie. sites within 500 mtrs of the coast line and/or conditions involving the deposition of heavy grime and atmospheric pollutants) - monthly cleaning is advisable to prevent deterioration.

Cleaning Instructions

Using any of the Recommended Cleaning Products mentioned below, follow the directions of use employing hand cleaning techniques. Thoroughly rinse off any detergent residue with clean water. Hosing with pressure must be avoided under any circumstances.

Dry preferably with a chamois, or alternatively with a soft cloth. The cleaning of the product should be performed at a

time that will allow the aluminium to dry quickly, preferably early in the morning.

Recommended Cleaning Products

Kitten Ultra Glo Wash, or Turtle Wax Car Wash

Should these products not achieve the desired results try RE-PO Cream Polish or Turtle Wax Ice Speed Compound and use as per the manufacturer's instructions.

NOTE: Use only the above mentioned cleaning products. Do not use alternative products by the same or other manufacturers without written authorisation from G.James. Do not under any circumstances use an abrasive cleaning agent or implement as this will severely damage the surface of the material.



AUSTRALIAN
GLASS & WINDOW
ASSOCIATION
MEMBER



Note: Use only the above mentioned cleaning products. Do not use alternative products by the same or other manufacturers without written authorisation from G.James. © 2023 G.James Australia Pty Ltd. G.James and hexagon forming GJ are trademarks of G.James Pty Ltd.

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